	- /		
Work	Order	ID	60520

Tuesday, July 13, 2010 11:19:35 AM



Page 1

Item	ID:
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DSI 9464-011

Accept



Setup Start



**Revision ID:** 

**Item Name:** 

Skidtube Tuning

**Start Date:** 

Required Date: 7/20/2010

7/13/2010

QC:

Start Qty: 3.00

Req'd Qty: 3.00



Cust Item ID:

**Customer:** 

Reference:

Approvals:

**Process Plan:** 

Α

В

Date: 10-7-13 Tooling:

**SPC (Y/N):** Date:

Date:

Date:

Run

Start

Stop



Sequence ID/ Work Center ID

Operation Description

**Revision Nbr** 

Set Up/ **Run Hours**  **Tool ID** 

Tool # Plan Code

Reject Accept Qty

**Qty** 

Reject Number

Insp. Stamp

D3955 DSI 9464

Draw Nbr

100

Document Control

Memo

Memo

0.00

0:00

Photocopy bluefile &type labels per PPP DSI 9464-011 CHG001

110

Packaging

Pick Kit

0.00

0.00

Pero/1/18 3

Packaging

# **Dart Aerospace Ltd**

W/O:				•	•					
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Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo <b>DQA</b> :		Date:	
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DATE	STEP	Description of NC		Corrective Action Section		2: 0	Verificat	on	Approval	Approval
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Required Date: Reference:	7/13/2010 : 7/20/2010	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item I Customer:	D:					
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Dart Aerospace	e Ltd
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DATE	STEP		Initial	Corrective Action Section Action Description	Sign			Approval Chief Eng	Approval QC Inspector
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**Pieklist Print** Page 1 Tuesday, July 13, 2010 11:19:39 AM Work Order ID: 60520 Parent Item: DSI 9464-011 Parent Item Name: Skidtube Tuning **Start Date: 7/13/2010** Required Date: 7/20/2010 Start Qty: 3.00 Required Qty: 3.00 Comments: IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553 DD 10.04.19 verified byEC Component Item ID/ Replacement Mfg/ **Primary** Last Route Unit of Qty per Kit Total Qty on Qty Date Item Name Status Item ID Purch Item Location Location Seq ID Measure Hand Issued Qty Issued D3955-041 No Manufactured 110 Each 4.0000 6 3 519 20 Doubler Assembly Location Loc Qty Loc Code ST106 59066 4 D3955-3 Manufactured 110 Each 1.0000 B60517 5/20/2/16 Location Loc Qty Loc Code ST102 58963 1 D3955-5 Manufactured 110 Each 0.0000 60518 D3955-7 Manufactured 110 Each 7.0000 18 Location Loc Oty Loc Code ST104 7 59191 7 D3955-21 Manufactured No 110 Each 6.0000 **て**るasket Location Loc Qty Loc Code ST103 6 5/720 51720 6

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	D3955-23	,					Start Qty: 3.00	Required Qty: 3.00	
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8	Template					•			
4				<b>Location</b>	Lo	c Oty	Loc Code		
				ST105		9	Loc Code		
	CR3212-4-04		27	59318		9		7318	
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Dart Aerospace Ltd
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Tuesday, July 13, 2									!		•	Page 3
Work Order ID: 6	0520 PSI 9464-011											
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### **Picklist Print**

Tuesday, July 13, 2010 11:19:40 AM

Page 4

Work Order ID: 60520

Parent Item:

DSI 9464-011

Parent Item Name: Skidtube Tuning



**Start Date:** 7/13/2010

Start Qty: 3.00

2,696.000

Loc Code

Required Date: 7/20/2010

Required Qty: 3.00

MS21042L3

Purchased

Location	Loc Oty
ST300	2696
112385	4
114523	216
114718	476
114784	2000

110

Each

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	TEP PROCEDURE CHANGE				Ву	Date (	ty	Approval Chief Eng / Prod Mgr	Approval- QC Inspector	
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#### Work Order ID 60520

Tuesday, July 13, 2010 11:19:35 AM



Page 1

Item	ID:

DSI 9464-011

Accept



Setup Start





**Revision ID:** 

Item Name:

Required Date: 7/20/2010

Skidtube Tuning

**Start Date:** 

7/13/2010

Start Qty: 3.00

Req'd Qty: 3.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date: 10-7-13 Tooling:

SPC (Y/N): Date:

Date: Date:

Start

Stop

Stop

Reject

Sequence ID/ **Work Center ID**  Operation Description

**Revision Nbr** 

Set Up/ **Run Hours**  Tool ID

Tool# Plan Code

Accept Qty

Run

Reject **Qty** 

Insp. Number Stamp

D3955

Draw Nbr

Α DSI 9464 В

100

Document Control

Memo

0.00

0.00

Photocopy bluefile &type labels per PPP DSI 9464-011

CHG001

NO-9-14

110

Pick Kit

0.00

Packaging Packaging

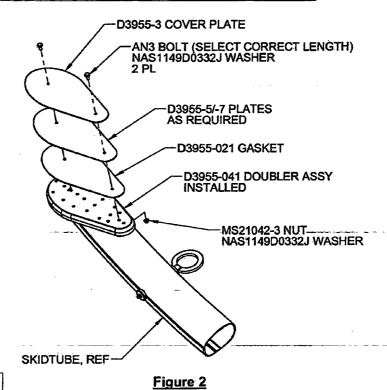
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# REFERENCE ONLY

#### Part List '

Qty -011	Part Number	Description	Weight	
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A	
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg	
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg	
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg	
<u>; 6</u>	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg	
2	D3955-21	GASKET	0.08 lb/ 0.04 kg	
-2	D3955-23 /	TEMPLATE	N/A	
38	CR3212-4-04	RIVET	N/A	
4	AN3-5A	BOLT	N/A	
4	AN3-6A /	BOLT	N/A `	
. 4	AN3-7A	BOLT	N/A	
4	AN3-10A	BOLT	N/A	
6	NAS1149D0332J	WASHER	N/A	
2	MS21042L3	NUT (OR MS21042-3)	N/A	



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

 DESIGN	RF	DART-AEROSPACE LTD		
DRAWN	ap	HAWKESBURY, ONTARIO, CANADA		
CHECKED	4	DRAWING NO. REV.	В	
MFG. APPR.	NIAA	DSI 9464 SHEET 3 OF	- 3	
APPROVED	MA	TITLE SCA	LE	
DE APPR.	-14	SKIDTUBE TUNING KIT	rs	
DATE 10.0	4.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT BY PRIVATE AND CONFEDENTIAL AND IS SUPPLED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR GOVER OR COMPANIONATED TO ANY OTHER PERSON WITHOUT		